

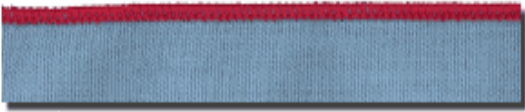








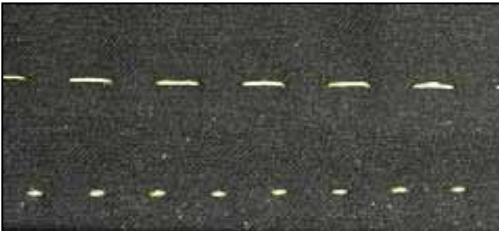

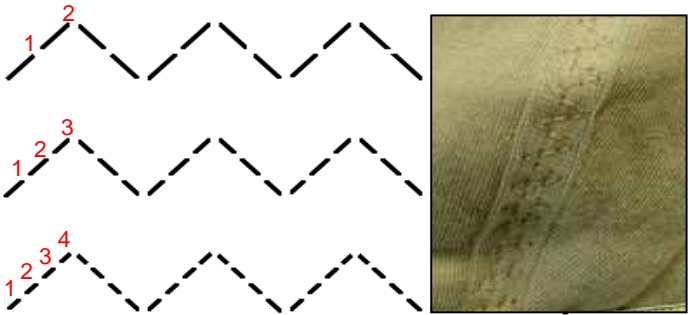


SPECIAL STITCH PHOTO & COMMON NAME	THREAD RECOMMEND.	COMMON APPLICATION	STITCH DESCRIPTION
 <p>SHELL STITCH</p>	<p>T-21 - T-40 Spun Poly or PW Core</p>	<p>Serge Edge Stitching of Womens, Girls and Infants Clothing</p>	<p>Made with an Overedge Machine with a Special Set-Up that forms the thread around the edge of the fabric in a shell appearing configuration. Generally 5 shells per inch. Standard seam width = 3/16" or 5mm.</p>
 <p>LARGE SHELL STITCH</p>	<p>T-40 - T-60 Spun Poly, No. 30 - No. 20 Signature - high sheen</p>	<p>Serge Edge Stitching of Womens, Girls and Infants Outerwear; Shell Stitching Blankets</p>	<p>Made with an Overedge Machine with a Special Set-Up that forms the thread around the edge of the fabric in a shell appearing configuration. Standard seam width - 3/8" to 1/2" or 9.5 to 12.7mm. Generally 2 Shells per inch.</p>
 <p>PURL EDGE STITCH</p>	<p>Ndl. Thd. - T-24 PW Core or T-27 Spun Poly; Loopers - T-35 - T-50 Textured Polyester</p>	<p>Serging the edges of napkins, Table clothes. Serge edge on light weight womens apparel.</p>	<p><u>502 Overedge Stitch</u> Formation with 18 to 26 Stitches Per Inch. Standard seam width = 1/16" = 1.5mm.</p>
 <p>PURL EDGE STITCH</p>	<p>Ndl. Thd. - T-24 PW Core or T-27 / T-30 Spun Poly; Upper Looper - High Luster - No. 3004 Signature</p>	<p>Serging the edges of appliques, labels, etc.</p>	<p><u>505 Overedge Stitch</u> Formation with 14 to 18 Stitches Per Inch. Seam width - 1/8 to 3/16" or 3 to 4.5mm.</p>
 <p>LETTUCE EDGE SERGING</p>	<p>Same as seaming thread.</p>	<p>Serging Edges of womens, childrens, infants clothing</p>	<p><u>504 or 505 Stitch Formation</u> with reverse differential feeding action to uniformly stretch the fabric as it is being sewn.</p>
 <p>BLANKET STITCH</p>	<p>T-180 to T-350 Spun Polyester</p>	<p>Serging Edges of Blankets, Sweaters, Polar Fleece, etc.</p>	<p><u>502 Stitch</u> Formation with 4 stitches per inch. Seam width usually 1/2" or 12.7mm</p>
 <p>ZIG ZAG CHAINSTITCH</p>	<p>T-24 PW Core or T-27, T-30 Spun Poly</p>	<p>Zig Zag Chainstitch operations on Childrenswear</p>	<p><u>ISO 404 Stitch</u> Formation - Zig Zag Chainstitch</p>

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 <p>PICOETTA STITCH</p>	<p>T-24 PW Core or T-27, T-30 Spun Poly</p>	<p>Pico edging of womens, childrens, infants clothing</p>	<p><u>ISO 411 Stitch</u> Formation - Two thread Multi-Step Chainstitch generally formed just off the edge of the seam.</p>
 <p>2 NDL. FAGOTING</p>	<p>T-24 PW Core or T-27, T-30 Spun Poly</p>	<p>Duplex fagoting of womens, childrens, infants clothing</p>	<p>Fagoting is the uniting the finished edges of two pieces of fabric with a space between the edges using decorative chainstitch. In this case a Duplex (double needle) ISO 411 stitch is being used.</p>
 <p>PICOETTA STITCH</p>	<p>T-24 PW Core or T-27, T-30 Spun Poly</p>	<p>Picoetta decorative stitching of womens, childrens, infants clothing</p>	<p><u>ISO 411 Stitch</u> - Two thread Multi-Step Chainstitch used to topstitch a seam.</p>
 <p>PIN, PICK OR SADDLE STITCH</p>	<p>T-24 to T-60 PW Core or Spun Poly</p>	<p>Decorative Topstitching of Coats, Jackets, Dresses, etc.</p>	<p><u>ISO 108 Single Thread Chainstitch</u>. Formed when a needle carries a loop of thread through the fabric that is then picked up by a hook needle that brings the needle loop back to the topside. The distance between the needle and hook determine the length of the pin or saddle stitch. Length of the showing stitch varies from 1/16" to 7/32" or 1.5 to 5.5mm. The pin or saddle stitch is actually formed on the underside of the seam as it is sewn. Generally 2.5 to 5.5 stitches per inch.</p>
 <p>PIN, PICK OR SADDLE STITCH</p>	<p>T-24 to T-60 PW Core or Spun Poly</p>	<p>Decorative Topstitching of Coats, Jackets, Dresses, etc.</p>	<p><u>ISO 201 Single Hand Stitch</u>. Formed when a double pointed needle with the eye in the center carries an end of thread through the fabric. Seam is limited to 90 cm long.</p>

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 <p style="text-align: center;">BLIND STITCH</p>	<p>T-24 Core or T-27 Spun Poly</p>	<p>Decorative Topstitching of Knit Tops, Dresses, etc.</p>	<p>Currently there isn't an ISO stitch number for this stitch. It is referred to by some sewing machine companies as a Blind Stitch Deco stitch. Formed on a special lockstitch machine. Formed by make three or four straight stitches and then a zig zag stitch over to the edge or the fabric. Then the pattern repeats with straight stitches and then a zig zag. Normally you will specify the SPI and the width of throw for the zig zag. On domestic sewing machines, this is the stitch used for blind hemming. However this stitch is also commonly used for decorative stitching on the edge of woven or knit garments.</p>
 <p style="text-align: center;">MULTI-STEP ZIG ZAG</p> <p style="text-align: right;">ISO 321 Stitch</p>	<p>T-24 Core or T-27 Spun Poly</p>	<p>Attaching Elastic, Seaming Intimate Apparel</p>	<p><u>ISO 308 Stitch</u> - is a two step Zig Zag where there is two stitches to the left and then two stitches to the right. This pattern is repeated for the length of the seam. <u>ISO 321 stitch</u> is a three step Zig Zag here there is three stitches to the left and then three stitches to the right. This pattern is repeated for the length of the seam. . <u>ISO 322 stitch</u> is a four step Zig Zag here there is four stitches to the left and then four stitches to the right. This pattern is repeated for the length of the seam. Each of these stitches us a single needle thread and single bobbin thread.</p>